



**RELEASED**

05-11-14

## D2841-041/-042 STEP ASSEMBLY PARTS LIST

QTY	QTY	PART NUMBER	DESCRIPTION
-041	-042		
X		D2841-041	LH STEP ASSEMBLY
	X	D2841-042	RH STEP ASSEMBLY
1	1	D2622-074	EXTRUSION
1	1	D3464-1	PLATE
1	1	D3464-3	PLATE
1	1	D3464-5	PLATE
1	1	D3464-7	PLATE
2	2	D2734	END PLATE
4	4	NAS1329C3KB130 (OR AES10KB130)	INSERT
4	4	MS27039C1-07	SCREW
4	4	NAS1515H3L	WASHER
4	4	ANG60F10L	WASHER

NOTE: ALL WELDS SHALL  
BE 100% VISUALLY  
INSPECTED BY A QUALIFIED  
INSPECTOR PER DART  
QSI 004

~~D2841-041/-042 STEP ASSEMBLY~~

- |    |  |   |  |  |  |
|----|--|---|--|--|--|
| 1) | MAKE FROM EXTRUSION D2622                                  |   |  |  |  |
| 2) | WELD PER DART QSI 004                                      |   |  |  |  |
| 3) | FINISH:  | CHEMICAL CONVERSION COAT PER DART QSI 005 4.1             |  |  |  |
|    |  | POWDER COAT ASSEMBLY WHITE (4.3.5.1) PER DART QSI 005 4.3 |  |  |  |
|    |  | APPLY BLACK ANTI-SKID PAINT PER DART QSI 005 4.4          |  |  |  |
| 4) | ALL DIMENSIONS ARE IN INCHES                               |   |  |  |  |
| 5) | ALL TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED |   |  |  |  |

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